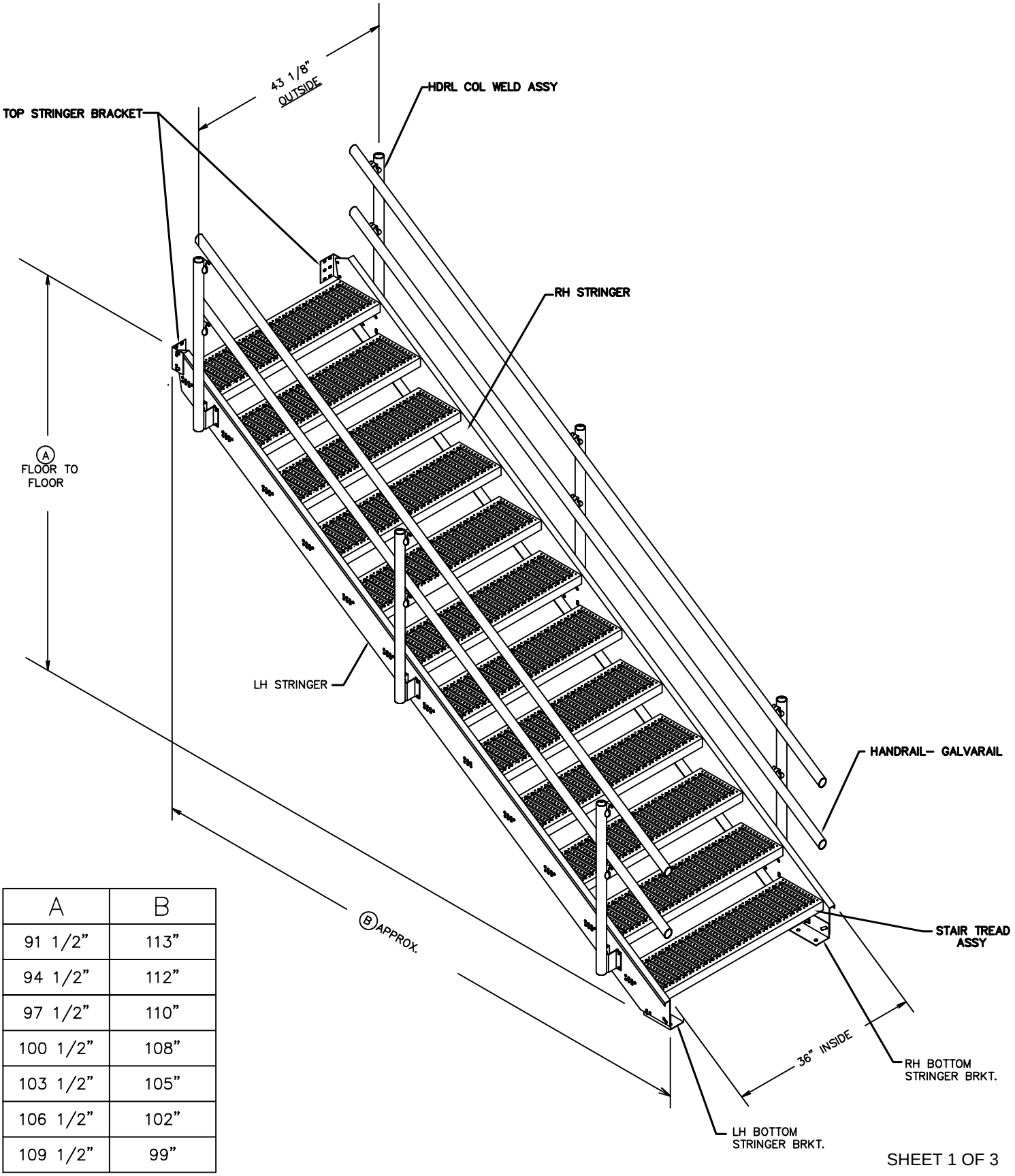


A	B
91 1/2"	113"
94 1/2"	112"
97 1/2"	110"
100 1/2"	108"
103 1/2"	105"
106 1/2"	102"
109 1/2"	99"

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ASSEMBLY INSTRUCTIONS FOR 8000 SERIES TWO LEVEL SHELVING

LYON WORKSPACE PRODUCTS
P.O. BOX 671
ISO 9001 AURORA, IL 60507

9266
BASIC STAIR

INSTRUCTIONS FOR 9266 STAIRWAY

1). ATTACH TOP STRINGER BRACKETS, ITEM NO. 5, TO L.H. AND R.H. STRINGERS, ITEM NO. 3 AND ITEM NO. 4 RESPECTIVELY. SEE DETAIL A.

2). ATTACH L.H. BOTTOM STRINGER BRACKET, ITEM NO. 6, TO L.H. STRINGER, AND THE R.H. BOTTOM STRINGER BRACKET, ITEM NO. 7, TO THE R.H. STRINGER USING THE HOLE NUMBER CORRESPONDING TO THE HEIGHT OF THE STAIR (SEE TABLE BELOW). SEE DETAIL B & D ON SHEET 3.

3). STAND STRINGERS UP AND ATTACH TO THE TOP STAIR TREAD SHOWN IN ASSEMBLY INSTRUCTION 9267, 9268, 9269, OR 9270.

4). ATTACH 12 STAIR TREAD ASSEMBLIES, ITEM NO. 1, TO THE HOLES IN THE STRINGERS MARKED "A", AND THE NUMBER USED IN STEP 2. THE SLOTS IN THE STAIR TREAD ASSEMBLIES GO TOWARDS THE REAR. CHECK THE TREADS ARE LEVEL. SEE DETAIL A & C ON SHEET 3.

5). ATTACH 6 HANDRAIL COLUMN ASSEMBLIES, ITEM NO. 8, TO THE STRINGERS. PLUMB THE COLUMNS. SEE DETAILS A & B.

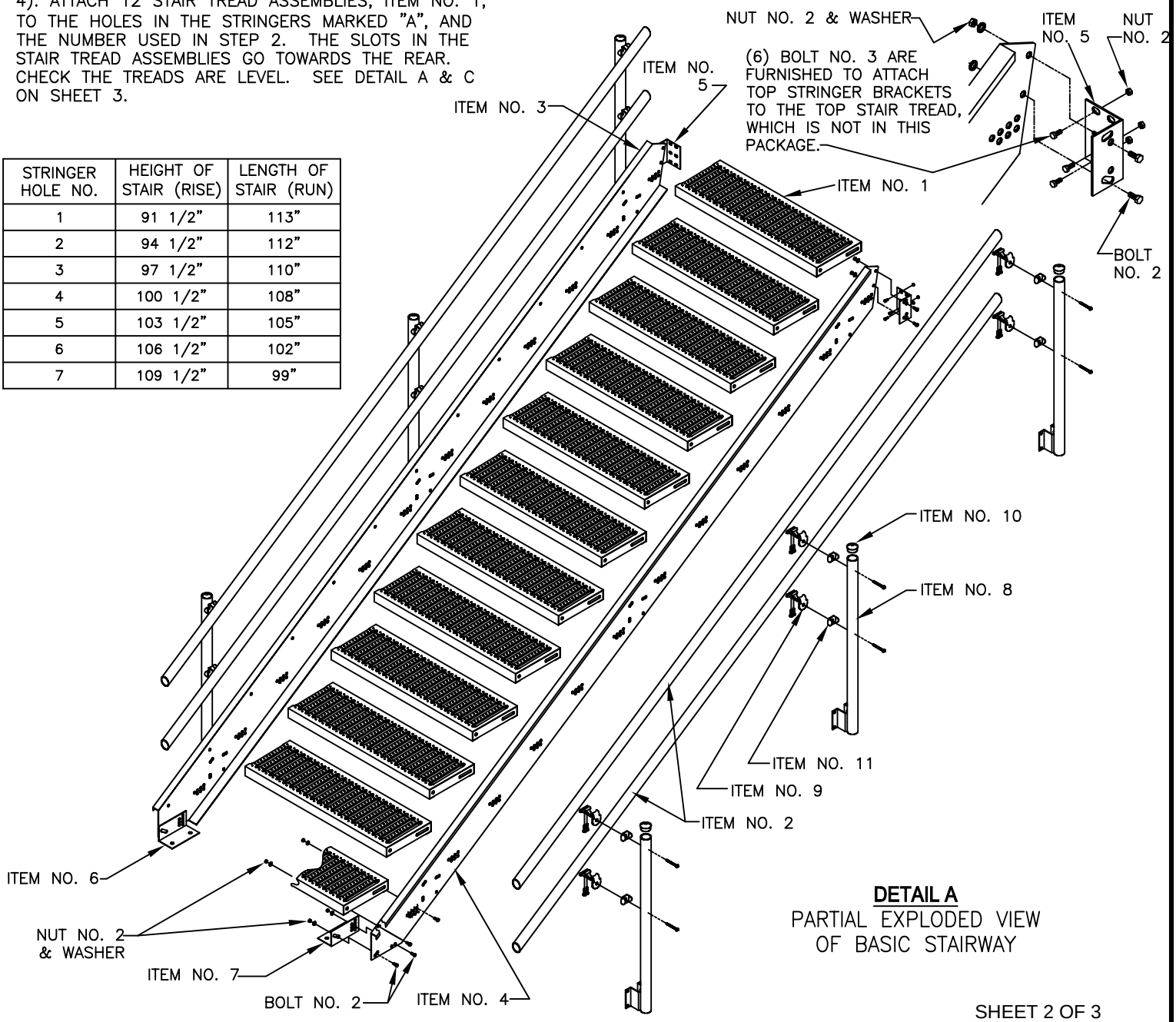
6). ATTACH 12 HANDRAIL BRACKETS, ITEM NO. 9, AND 12 PIPE POST FILLERS, ITEM NO. 11, TO THE HANDRAIL COLUMN ASSEMBLIES. SEE DETAILS A & B.

7). ATTACH 4 HANDRAILS, ITEM NO. 2, TO THE HANDRAIL BRACKETS. SEE DETAILS A & B.

8). INSERT 14 PIPE CAPS, ITEM NO. 10, TO THE PIPE OPENINGS IN THE HANDRAILS AND HANDRAIL COLUMN ASSEMBLIES. SEE DETAILS A & B.

9). ANCHOR THE BOTTOM STRINGER BRACKETS TO THE FLOOR WITH A SUITABLE ANCHOR. (ERECTOR TO FURNISH ANCHOR).

STRINGER HOLE NO.	HEIGHT OF STAIR (RISE)	LENGTH OF STAIR (RUN)
1	91 1/2"	113"
2	94 1/2"	112"
3	97 1/2"	110"
4	100 1/2"	108"
5	103 1/2"	105"
6	106 1/2"	102"
7	109 1/2"	99"



DETAIL A
PARTIAL EXPLODED VIEW OF BASIC STAIRWAY

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9266
BASIC STAIR

BILL OF MATERIALS			
ITEM	DESCRIPTION	92661	QTY
1	STAIR TREAD ASSEMBLY	4764A11	12

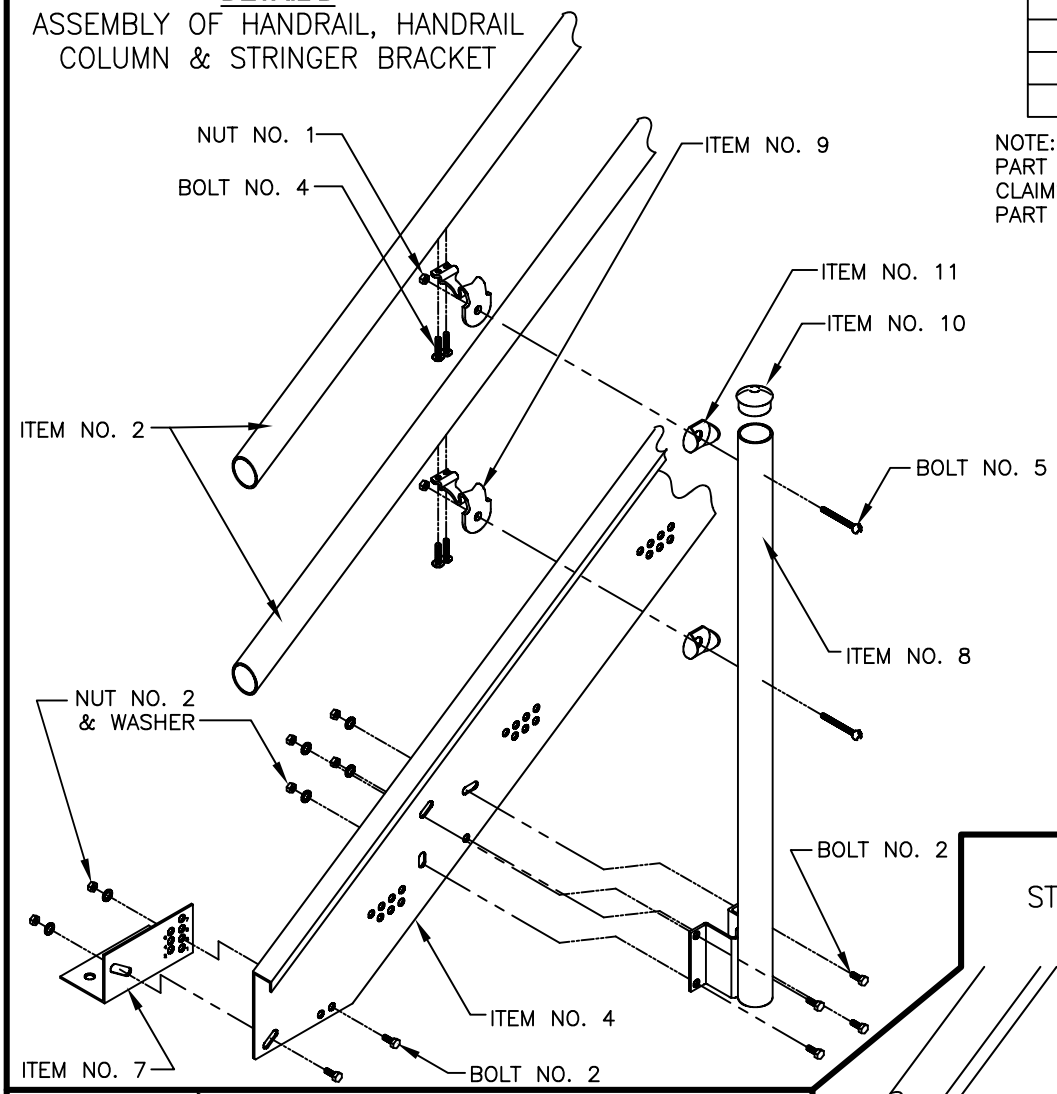
BILL OF MATERIALS			
ITEM	DESCRIPTION	92662	QTY
2	HANDRAIL 137 27/32" LONG	4708P12	4

BILL OF MATERIALS			
ITEM	DESCRIPTION	92663	QTY
3	L.H. STRINGER – GALV	4700P11	1
4	R.H. STRINGER – GALV	4700P12	1

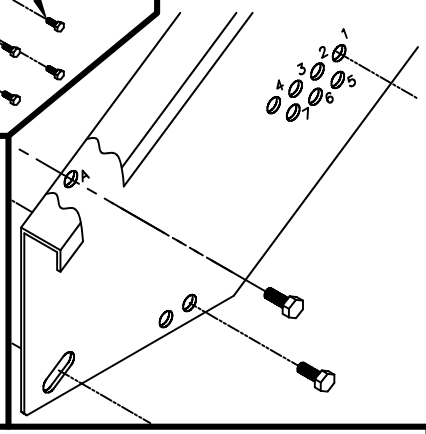
BILL OF MATERIALS			
ITEM	DESCRIPTION	92664	QTY
5	TOP STRINGER BRKT – GALV	4704P11	2
6	L.H. BOTTOM STRINGER BRKT	4705P11	1
7	R.H. BOTTOM STRINGER BRKT	4705P12	1
8	HANDRAIL COLUMN WELD ASSY	4706A12	6
9	HANDRAIL BRACKET – ZINC	OP10361	12
10	PIPE CAP (COLOR BLUE)	OP10431	14
11	PIPE POST FILLER – ZINC	OP10359	12
	BOLT NO. 2	OP10143	80
	BOLT NO. 3	OP10344	6
	BOLT NO. 4	OP10419	24
	BOLT NO. 5	OP10348	12
	NUT NO. 1	OP10285	12
	NUT NO. 2	OP10103	86
	WASHER	OP10169	86

NOTE:
PART NUMBERS ARE PROVIDED FOR REORDER OR CLAIMS ONLY.
PART NUMBERS ARE NOT IDENTIFIED OTHERWISE.

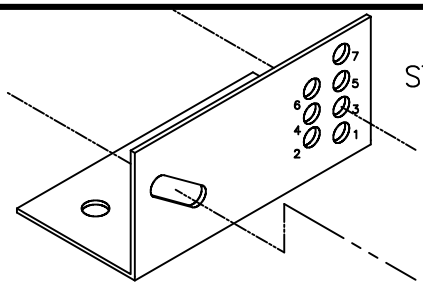
DETAIL B
ASSEMBLY OF HANDRAIL, HANDRAIL COLUMN & STRINGER BRACKET



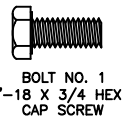
DETAIL C
STRINGER HOLE NUMBERS



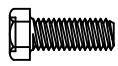
DETAIL D
STRINGER BRACKET HOLE NUMBERS



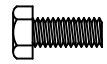
HARDWARE



BOLT NO. 1
5/16"–18 X 3/4 HEX HEAD CAP SCREW



BOLT NO. 2
3/8"–16 X 5/8 INDENTED HEX HEAD MACHINE SCREW



BOLT NO. 3
3/8"–16 X 3/4" HEX HEAD BOLT



BOLT NO. 4
#10–24 X 5/8"
SLOTTED HEX HEAD SCREW



BOLT NO. 5
5/16"–18 X 2 1/2" OVAL HEAD MACHINE SCREW



NUT NO. 1
5/16"–18 WAFFLE BACK HEX NUT

NUT NO. 2
3/8"–16
HEX HEAD NUT



3/8" SPLIT
LOCK WASHER

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